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Fresh/Clean oil for the

Summer Timing Belt,

Water Pump and Pulley

Replacement on Volvo

Penta TMD 22 Engine

Service Barnacle Buster

heat exchanger flush on

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crusader 350 marine

motor -how it's done-

Installing New Oil

Coolers Ep.42

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How to Change Out

Your Impeller on Your

BoatStart Up of a WW2

Submarine Diesel

Engine of a German U-

Boat ~~Mer~~ ~~cr~~ ~~u~~ ~~i~~ ~~s~~ ~~e~~ ~~r~~

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thruhull fittings etc this  
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OPERATION AND

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MAINTENANCE...

Crusader Inboard

Sterndrive Parts.

Crusader 4.3L V6;

Crusader 5.0L 5.7L V8

GM; Crusader 7.4L

8.2L V8 GM; Crusader

496 8.1L V8 GM;

Pleasurecraft Inboard

Sterndrive Parts.

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### Engine Manual

MODEL MP7.4L

PARTS MANUAL - 7

CRUSADER MP7.4L

ITEM PART NUMBER

DESCRIPTION

QUANTITY 1 7080200

Piston and Pin

Assembly (STD) 8 1

7080210 Piston and Pin

Assembly (.030 OS) AR

2 7080180 Ring Set,

piston (STD) 8 2

7080100 Ring Set,



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piston (.030 OS) AR 3  
RA011009 Connecting  
Rod Assembly 8 4  
7080040 Bolt,  
connecting rod cap 16 5  
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connecting rod cap 16

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1 (cont'd) 30 R004010A  
1 Cover, engine front  
cover (includes gasket  
and seal) 31 R020038 1  
Sensor, crankshaft  
position 32 TBD 1 Bolt,  
crankshaft position  
sensor attaching

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750RPM in N ('88  
owner's manual but I'm  
pretty sure it was the  
same for '86). Back  
when I had those carbured  
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tech and asked him  
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timing and he said they  
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MerCruiser Bravo One

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