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Development of a new chemical plant or process from concept evaluation to profitable reality is often an enormously complex problem. Generally, a plant-design project moves to completion through a series of stages which may include inception, preliminary evaluation of economics and market, data development for a final design, final economic evaluation, detailed engineering design, procurement, erection, startup, and production. The general term plant design includes all of the engineering aspects involved in the development of either a new, modified, or expanded industrial plant. In this context, individuals involved in such work will be making economic evaluations of new processes, designing individual pieces of equipment for the proposed new ventures, or developing a plant layout for coordination of the overall operation. Because of the many design duties encountered, the engineer involved is many times referred to as a design engineer. If the latter specializes in the economic aspects of the design, the individual may be referred to as a cost engineer. On the other hand, if he or she emphasizes the actual design of the equipment and facilities necessary for carrying out the process, the individual may be referred to as a process design engineer. The material presented in this book is intended to aid the latter in developing rapid chemical designs without becoming unduly involved in the often complicated theoretical underpinnings of these useful notes, charts, tables, and equations.

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Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

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